

筒夹选定表

短距系列



本筒夹适用于拉杆型、两顶尖型心轴的短距系列。

- 具有精密的对偶平面。
- 心轴与筒夹的相互位置即便有变化也无影响。
- 保持范围错位时可以追加研磨。

适当的拉杆推力

为了使“大矩锁定”心轴的操作高效有效，需要适当设定拉杆的推力。推力过小工件打滑，过大则将损毁扩展器。

拉杆推力 最大		
机型型号	kN	(kgf)
AC-8100	3.43	(350)
AC-8200	3.43	(350)
AC-8300	5.88	(600)
AC-8400	11.76	(1200)
AC-8500	19.6	(2000)
AC-8600	29.4	(3000)
AC-8700	34.3	(3500)

AC8100 · AC7100-A用		筒夹宽度 15.0
保持范围	筒夹型号	
12.70~12.95	AC7101	
12.96~13.20	AC7102	
13.21~13.49	AC7103	
13.50~13.74	AC7104	
13.75~14.00	AC7105	
14.01~14.27	AC7106	
14.28~14.53	AC7107	
14.54~14.78	AC7108	
14.79~15.04	AC7109	
15.05~15.32	AC7110	
15.33~15.57	AC7111	
15.58~15.85	AC7112	
15.86~16.10	AC7113	
16.11~16.38	AC7114	
16.39~16.64	AC7115	

AC8200 · AC7200-A用		筒夹宽度 18.3
保持范围	筒夹型号	
15.06~15.32	AC7201	
15.33~15.57	AC7202	
15.58~15.85	AC7203	
15.86~16.10	AC7204	
16.11~16.38	AC7205	
16.39~16.64	AC7206	
16.65~16.92	AC7207	
16.93~17.17	AC7208	
17.18~17.45	AC7209	
17.46~17.70	AC7210	
17.71~17.96	AC7211	
17.97~18.21	AC7212	
18.22~18.47	AC7213	
18.48~18.72	AC7214	
18.73~18.97	AC7215	
18.98~19.23	AC7216	
19.24~19.48	AC7217	
19.49~19.74	AC7218	
19.75~20.00	AC7219	
20.01~20.24	AC7220	

AC8300 · AC7300-A用		筒夹宽度 21.3
保持范围	筒夹型号	
18.24~18.47	AC7301	
18.48~18.72	AC7302	
18.73~18.97	AC7303	
18.98~19.23	AC7304	
19.24~19.48	AC7305	
19.49~19.74	AC7306	
19.75~20.00	AC7307	
20.01~20.24	AC7308	
20.25~20.50	AC7309	
20.51~20.75	AC7310	
20.76~21.01	AC7311	
21.02~21.26	AC7312	
21.27~21.51	AC7313	
21.52~21.74	AC7314	
21.75~22.00	AC7315	
22.01~22.20	AC7316	
22.21~22.45	AC7317	
22.46~22.73	AC7318	
22.74~22.99	AC7319	
23.00~23.27	AC7320	
23.28~23.52	AC7321	
23.53~23.78	AC7322	
23.79~24.05	AC7323	
24.06~24.33	AC7324	
24.34~24.59	AC7325	
24.60~24.87	AC7326	
24.88~25.12	AC7327	
25.13~25.40	AC7328	

AC8400 · AC7400-A用		筒夹宽度 23.9
保持范围	筒夹型号	
22.23~22.73	AC7401	
22.74~23.27	AC7402	
23.28~23.80	AC7403	
23.81~24.33	AC7404	
24.34~24.87	AC7405	
24.88~25.40	AC7406	
25.41~25.93	AC7407	
25.94~26.47	AC7408	
26.48~27.00	AC7409	
27.01~27.53	AC7410	
27.54~28.04	AC7411	
28.05~28.55	AC7412	
28.56~29.11	AC7413	
29.12~29.67	AC7414	
29.68~30.23	AC7415	
30.24~30.78	AC7416	
30.79~31.34	AC7417	
31.35~31.90	AC7418	
31.91~32.46	AC7419	
32.47~33.00	AC7420	

AC8500 · AC7500-A用		筒夹宽度 28.6
保持范围	筒夹型号	
28.58~29.11	AC7501	
29.12~29.67	AC7502	
29.68~30.23	AC7503	
30.24~30.78	AC7504	
30.79~31.34	AC7505	
31.35~31.90	AC7506	
31.91~32.46	AC7507	
32.47~32.99	AC7508	
33.00~33.53	AC7509	
33.54~34.06	AC7510	
34.07~34.59	AC7511	
34.60~35.13	AC7512	
35.14~35.66	AC7513	
35.67~36.20	AC7514	
36.21~36.73	AC7515	
36.74~37.26	AC7516	
37.27~37.82	AC7517	
37.83~38.38	AC7518	
38.39~38.94	AC7519	
38.95~39.50	AC7520	
39.51~40.06	AC7521	
40.07~40.61	AC7522	
40.62~41.17	AC7523	
41.18~41.70	AC7524	

AC8600 · AC7600-A用		筒夹宽度 31.0
保持范围	筒夹型号	
37.27~37.82	AC7601	
37.83~38.38	AC7602	
38.39~38.94	AC7603	
38.95~39.50	AC7604	
39.51~40.06	AC7605	
40.07~40.61	AC7606	
40.62~41.17	AC7607	
41.18~41.71	AC7608	
41.72~42.24	AC7609	
42.25~42.77	AC7610	
42.78~43.31	AC7611	
43.32~43.84	AC7612	
43.85~44.38	AC7613	
44.39~44.91	AC7614	
44.92~45.44	AC7615	
45.45~45.97	AC7616	
45.98~46.51	AC7617	
46.52~47.04	AC7618	
47.05~47.57	AC7619	
47.58~48.11	AC7620	
48.12~48.64	AC7621	
48.65~49.17	AC7622	
49.18~49.71	AC7623	
49.72~50.24	AC7624	

AC8600 · AC7600-A用		筒夹宽度 31.0
保持范围	筒夹型号	
50.25~50.77	AC7625	
50.78~51.31	AC7626	
51.32~51.84	AC7627	
51.85~52.37	AC7628	
52.38~52.91	AC7629	
52.92~53.44	AC7630	

AC8700 · AC7700-A用		筒夹宽度 33.3
保持范围	筒夹型号	
49.20~49.71	AC7701	
49.72~50.24	AC7702	
50.25~50.77	AC7703	
50.78~51.31	AC7704	
51.32~51.84	AC7705	
51.85~52.37	AC7706	
52.38~52.91	AC7707	
52.92~53.44	AC7708	
53.45~53.98	AC7709	
53.99~54.51	AC7710	
54.52~55.04	AC7711	
55.05~55.58	AC7712	
55.59~56.11	AC7713	
56.12~56.64	AC7714	
56.65~57.18	AC7715	
57.19~57.71	AC7716	
57.72~58.24	AC7717	
58.25~58.78	AC7718	
58.79~59.32	AC7719	
59.33~59.85	AC7720	
59.86~60.38	AC7721	
60.39~60.91	AC7722	
60.92~61.44	AC7723	
61.45~61.98	AC7724	
61.99~62.51	AC7725	
62.52~63.02	AC7726	
63.03~63.53	AC7727	
63.54~64.03	AC7728	
64.04~64.54	AC7729	
64.55~65.05	AC7730	
65.06~65.61	AC7731	
65.62~66.14	AC7732	
66.15~66.66	AC7733	
66.67~67.21	AC7734	
67.22~67.74	AC7735	
67.75~68.30	AC7736	
68.31~68.86	AC7737	
68.87~69.42	AC7738	
69.43~69.98	AC7739	
69.99~70.54	AC7740	
70.55~71.10	AC7741	
71.11~71.65	AC7742	

AC7101~7115、AC7201~7220、AC7301~7328 专用于轻切削、研削加工。

■ 的是重叠的筒夹。请尽可能地使用上一档次的心轴。